



To,

Date: 09.07.2025

The Member Secretary, Meghalaya State Pollution Control Board, 'Arden' Lumpyngngad, Shillong, Meghalaya.

Dear Sir,

We are herewith submitting the Ambient Air Quality Survey report, Ambient Noise Survey report and Water Analysis report for the month of June'2025 for Limestone mining for an area of 31.05 Ha, at South Khliehjri.

Thanking you Sir,

Yours faithfully,

For MEGHALAYA CEMENTS LIMITED

Authorized Signatory







Fel.: 0361 2345421/22/23, Fax: 0361 2345419 E-mail : guwahatl@topcem.in

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age: Thangskai, P.O. & P.S. Lumshnong trict : East Jaintia Hills, Meghalaya, PIN: 793210 Fax: 03655 278327





Envirocon Building, I.O.C.L (AOD) New Market P.O.: Digboi, Dist.: Tinsukia, Assam – 786 171 Ph: 03751-264414, 9435008657, 8876028672

E-mail: envirocon@rediffmail.com

ISO 45001:2018 Certified ISO 9001:2015 Certified

> Report No.: ENV/MCL/25-26/AA-06/01 : 08/07/2025

MEGHALAYA CEMENTS LIMITED Report Issued To: Village: Thangskai, PO: Lumshnong, Meghalaya

Order No.: 8700034852 :06/06/2025 Date

AMBIENT AIR QUALITY TEST RESULTS

| LOCATIONS | Date of Sampling | PM 2.5 (μg/m³) | PM 10 (μg/m³) | SO ₂ (µg/m³) | NO ₂ (µg/m³) | NH3 (µg/m³) | CO (mg/m³) | О ₃ (µg/m³) | B(a)P (ng/m³) | C ₆ H ₆ (µg/m³) | Ni (ng/m³) | As (ng/m³) | РЬ (µg/m³) |
|-------------------|---------------------|----------------------------|-----------------------------|----------------------------|----------------------------|-----------------------------|---------------------------|---------------------------|----------------------------|--|---------------------------|----------------------------|-----------------------------|
| - SLIWIT | 1 | 60 (24 hrs. Average) | 100 (24 hrs. Average) | 80 (24 hrs. Average) | 80 (24 hrs. Average) | 400 (24 hrs. Average) | 4.0 (1 hr. Average) | 180 (1 hr. Average) | 1.0 (Annual Average) | 5.0 (Annual Average) | 20 (Annual Average) | 6.0 (Annual Average) | 1.0 (24 hrs. Average) |
| Thangskai Village | 27.06.2025 | 18.3 | 41.2 | <5.0 | <6.0 | <5.0 | <0.01 | <1.0 | <0.1 | <0.01 | <0.01 | <0.01 | <0.01 |

Analysis Protocol: IS 5182





Checked By: Pankaj Baroi, ENVIROCON

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Report No.: ENV/MCL/25-26/AA-06/02

Date : 08/07/2025

Order No.: 8700034852 Date : 06/06/2025

Report Issued To: M/S. MEGHALAYA CEMENTSLIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

AMBIENT AIR QUALITY TEST RESULTS

| Sl. No. | LOCATION(S) ↓ | Date of Sampling | PM 2.5 (μg/m³) | PM 10 (μg/m³) | SO₂ (μg/m³) | NO ₂ (μg/m³) |
|---------|---------------------|---------------------|-------------------|------------------|-------------------------------|----------------------------|
| | LIMIT(S) → | | 60 | 100 | 80 | 80 |
| 01 | Near Soil Dump | 26.06.2025 | 28.6 | 62.9 | 6.6 | 9.2 |
| 02 | Near Haul Road | 26.06.2025 | 33.9 | 73.5 | 9.4 | 13.6 |
| 03 | Near Lease Boundary | 26.06.2025 | 29.5 | 64.8 | <5.0 | 7.2 |

Analysis Protocol: IS 5182





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ISO 9001:2015 Certified ISO 45001:2018 Certified

Report No.: ENV/MCL/25-26/N-06/02

Date : 08/07/2025

Order No.: 8700034852

Date

:06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

NOISE LEVEL MEASUREMENT RESULTS

| | | Date | Day | time | Night | Time |
|---------|---------------------|---------------------|---------------------------|-----------------|---------------------------|-----------------|
| Sl. No. | Location(s) | Of Measurement | L _{eq} (dB-A) | Limit (dB-A) | L _{eq} (dB-A) | Limit (dB-A) |
| 1 | Mines Haul Road | 28.06.2 0 25 | 63.2 | 75 | 53.5 | 70 |
| 2 | Near Soil Dump | 28.06.2025 | 57.4 | 75 | 49.4 | 70 |
| 3 | Near Lease Boundary | 28.06.2025 | 60.8 | 75 | 46.8 | 70 |





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Report No.: ENV/MCL/25-26/SW-06/01

Date : 08/07/2025

Order No.: 8700034852

Date : 06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

SURFACE WATER ANALYSIS RESULTS

Sample Ref. No.: MCL/2025/SW-2906/01

Sample Source: Um-Lunar River Upstream

Sample Type : Surface Water

Collected On : 29-06-2025

Received On : 02-07-2025

Collected By: Envirocon Representative

| Sl. No. | Parameters | Results | Acceptable Limit* | Permissible Limit* in the Absence of Alternate Source |
|---------|--|-------------------|-------------------|---|
| 1. | Colour, Hazen Units, Max. | 10 | 5 | 15 |
| 2. | Odour | Agreeable | Agreeable | Agreeable |
| 3. | Temperature | 25.9 | | |
| 4. | pH Value | 6.71 | 6.5 - 8.5 | No Relaxation |
| 5. | Suspended Solids | 43 | | |
| 6. | Total Dissolved Solids, mg/l, Max. | 81 | 500 | 2000 |
| 7. | Conductivity, µS/cm | 166 | | |
| 8. | Dissolved Oxygen, mg/l, Min. | 6.3 | | |
| 9. | Biochemical Oxygen Demand, mg/l, Max. | <1.0 | •• | |
| 10. | Chemical Oxygen Demand, mg/l, Max. | 29 | | |
| 11. | Oil and Grease, mg/l, Max. | ['] <4.0 | ** | |
| 12. | Residual Chlorine, mg/l, Min. | <0.01 | 0.2 | 1 |
| 13. | Total Hardness (as CaCO ₃), mg/l, Max. | 17 | 200 | 600 |
| 14. | Calcium (as Ca), mg/l, Max. | 10 | 75 | 200 |
| 15. | Magnesium (as Mg), mg/l, Max. | 3 | 30 | 100 |
| 16. | Iron (as Fe), mg/l, Max. | <0.001 | 0.3 | No Relaxation |
| 17. | Total Chromium, (as Cr), mg/l, Max | <0.001 | 0.05 | No Relaxation |
| 18. | Ammonical Nitrogen (as N), mg/l, Max. | 0.9 | | |
| 19. | Total Kjeldahl Nitrogen (as NH3), mg/l, Max. | 2.5 | | |
| 20. | Free Ammonia (as NH3), mg/l, Max. | <0.01 | | |

^{*}Limits as per IS 10500:2012

Analysis Protocol: IS 3025



Checked By: Mr. Pankaj Baroi, ENVIROCON



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E-mail: envirocon@rediffmail.com

ISO 9001:2015 Certified ISO 45001:2018 Certified

Report No.: ENV/MCL/25-26/SW-06/02

Date : 08/07/2025

Order No.: 8700034852 Date : 06/06/2025

Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

SURFACE WATER ANALYSIS RESULTS

Sample Ref. No.: MCL/2025/SW-2906/02

Sample Source: Um-Lunar River Downstream

Sample Type: Surface Water

Collected On : 29-06-2025

Received On : 02-07-2025

Collected By: Envirocon Representative

| Sl. No. | Parameters | Results | Acceptable Limit* | Permissible Limit* in the Absence of Alternate Source |
|---------|---|-----------|-------------------|---|
| 1. | Colour, Hazen Units, Max. | 14 | 5 | 15 |
| 2. | Odour | Agreeable | Agreeable | Agreeable |
| 3. | Temperature | 25.9 | | |
| 4. | pH Value | 6.59 | 6.5 - 8.5 | No Relaxation |
| 5. | Suspended Solids | 49 | | |
| 6. | Total Dissolved Solids, mg/l, Max. | 87 | 500 | 2000 |
| 7. | Conductivity, µS/cm | 175 | | |
| 8. | Dissolved Oxygen, mg/l, Min. | 5.9 | | |
| 9. | Biochemical Oxygen Demand, mg/l, Max. | <1.0 | | |
| 10. | Chemical Oxygen Demand, mg/l, Max. | 31 | ** | |
| 11. | Oil and Grease, mg/l, Max. | ´ <4.0 | | |
| 12. | Residual Chlorine, mg/l, Min. | <0.01 | 0.2 | 1 |
| 13. | Total Hardness (as CaCO ₃), mg/l, Max. | 24 | 200 | 600 |
| 14. | Calcium (as Ca), mg/l, Max. | 13 | 75 | 200 |
| 15. | Magnesium (as Mg), mg/l, Max. | 3 | 30 | 100 |
| 16. | Iron (as Fe), mg/l, Max. | <0.001 | 0.3 | No Relaxation |
| 17. | Total Chromium, (as Cr), mg/l, Max | <0.001 | 0.05 | No Relaxation |
| 18. | Ammonical Nitrogen (as N), mg/l, Max. | 1.5 | | |
| 19. | Total Kjeldahl Nitrogen (as NH ₃), mg/l, Max. | 3,2 | | |
| 20. | Free Ammonia (as NH ₃), mg/l, Max. | <0.01 | w= | |

^{*}Limits as per IS 10500:2012

Analysis Protocol: IS 3025



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To,

Date: 09.07.2025

The Member Secretary, Meghalaya State Pollution Control Board, 'Arden' Lumpyngngad, Shillong, Meghalaya.

Dear Sir,

We are herewith submitting the Ambient Air Quality survey report along with stack analysis report, Ambient Noise survey report and Water analysis report for the month of June'2025 for 2600 TPD Cement Manufacturing Plant along with 10 MW Captive Power Plant report respectively.

Thanking you Sir,

Yours faithfully,

For MEGHALAYA CEMENTS LIMITED

Authorized Signatory







Sales & Marketing Office:
Mega Plaza, 4th Floor, Christian Basti
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HELPLINE NO: 18001233666

Kolkata:

BE-77, Salt Lake City Sector-1, Kolkata - 700 064 Tel.: 033 2334 0666 / 0004 Fax: 033 2334 0505 E-mail: kolkata@topcem.in Registered Office : Village: Thangskai, P.O. & P.S. Lumshnong District : East Jaintia Hills, Meghalaya, PIN: 793210 Tel. : +91 89742 17765 / 70850 58469 / 98625 09599





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ISO 45001:2018 Certified ISO 9001:2015 Certified

Report No.: ENV/MCL/25-26/AA-06/01

: 08/07/2025

MEGHALAYA CEMENTS LIMITED Report Issued To:

Village: Thangskai, PO: Lumshnong, Meghalaya

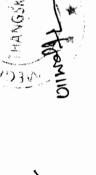
Order No.: 8700034852 Date : 06/06/2025

AMBIENT AIR QUALITY TEST RESULTS

| LOCATIONS | Date of Sampling | PM 2.5 (μg/m³) | РМ 10 (µg/m³) | (εω/Βπ) SO ⁵ | NO ₂ (µg/m³) | NH ₃ (µg/m³) | CO (mg/m³) | О ₃ (µg/m³) | B(a)P (ng/m³) | C ₆ H ₆ (µg/m³) | Ni (ng/m³) | As (ng/m³) | Рb (цg/m³) |
|-------------------|---------------------|----------------------------|-----------------------------|----------------------------|----------------------------|-----------------------------|---------------------------|---------------------------|----------------------------|--|---------------------------|----------------------------|-----------------------------|
| LIMITS - | ı | 60 (24 hrs. Average) | 100 (24 hrs. Average) | 80 (24 hrs. Average) | 80 (24 hrs. Average) | 400 (24 hrs. Average) | 4.0 (1 hr. Average) | 180 (1 hr. Average) | 1.0 (Annual Average) | 5.0 (Annual Average) | 20 (Annual Average) | 6.0 (Annual Average) | 1.0 (24 hrs. Average) |
| Thangskai Village | 27.06.2025 | 18.3 | 41.2 | 0'5> | <6.0 | <5.0 | <0.01 | <1.0 | <0.1 | <0.01 | <0.01 | <0.01 | <0.01 |

Analysis Protocol: IS 5182





Checked By: Pankaj Baroi, ENVIROCON

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Report No.: ENV/MCL/25-26/AA-06/03

Date :

:08/07/2025

Order No.: 8700034852

Date

:06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTSLIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

AMBIENT AIR QUALITY TEST RESULTS

| Sl. No. | LOCATION(S)↓ | Date of Sampling | PM 2.5 (μg/m³) | PM 10 (μg/m³) | SO ₂ (μg/m³) | NO ₂ (μg/m³) |
|---------|-------------------------|---------------------|--------------------------|------------------|----------------------------|----------------------------|
| | LIMIT(S) → | | 60 | 100 | 80 | 80 |
| 01 | Near CCR Building | 28.06.2025 | 33.8 | 61.5 | 7.8 | 8.6 |
| 02 | Near Residential Colony | 28.06.2025 | 42.5 | 78.3 | 8.4 | 10.5 |
| 03 | Near Substation | 28.06.2025 | 44.7 | 81.9 | 8.9 | 11.9 |

Analysis Protocol: IS 5182





Checked By: Mr. Pankaj Baroi, ENVIROCON

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Report No.: ENV/MCL/25-26/SE-06/11

Date : 08/

:08/07/2025

Order No.: 8700034852

Date

:06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

STACK EMISSION TEST RESULTS

| 01 | Test Ref. No. | 1 | MCL/2025/SE-06/1 | 1 | |
|---------|------------------------------|----------------|------------------|----------|--|
| 02 | Date of Sampling | | 28.06.2025 | | |
| 03 | Material of Construction | | M. S. | | |
| 04 | Stack Attached To | | Primary Crusher | | |
| 05 | Stack Diameter (Meter) | | 1.19 | | |
| 06 | Flue Gas Temperature (°C) | | 28 | | |
| 07 | Exit Velocity of Gas (m/sec) | | 4.7 | | |
| 08 | Flow Rate (Nm³/hr) | 18633 | | | |
| 09 | Type of Fuel Used | | NA* | | |
| | Analysis Resul | ts of Flue Gas | | | |
| SI. No. | Parameter(s) | Result(s) | Unit(s) | Limit(s) | |
| i. | Particulate Matter | 18 | mg/Nm³ | 30 | |

*NA: Not Applicable





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Report No.: ENV/MCL/25-26/SE-06/12

Date : 0

: 08/07/2025

Order No.: 8700034852 Date : 06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED
Village: Thangskai, PO: Lumshnong, Meghalaya

STACK EMISSION TEST RESULTS

| 01 | Test Ref. No. | | MCL/2025/SE-06/1 | 2 | |
|---------|------------------------------|----------------|-------------------|----------|--|
| 02 | Date of Sampling | | 28.06.2025 | | |
| 03 | Material of Construction | | M. S. | | |
| 04 | Stack Attached To | | Secondary Crusher | | |
| 05 | Stack Diameter (Meter) | | 1.0 | | |
| 06 | Flue Gas Temperature (°C) | | 31 | | |
| 07 | Exit Velocity of Gas (m/sec) | | 4.9 | | |
| 08 | Flow Rate (Nm³/hr) | 13583 | | | |
| 09 | Type of Fuel Used | NA* | | | |
| | Analysis Resul | ts of Flue Gas | | | |
| Sl. No. | Parameter(s) | Result(s) | Unit(s) | Limit(s) | |
| i. | Particulate Matter | 20 | mg/Nm³ | 30 | |

*NA: Not Applicable





Checked By: Mr. Pankaj Baroi, ENVIROCON

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Associate Services: Certification by Competent Person (CIF), NDT, Hydraulic Testing, Chartered Engineer Services etc.



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Report No.: ENV/MCL/25-26/SE-06/08

Date : 08/07/2025

Order No.: 8700034852 Date : 06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED Village: Thangskai, PO: Lumshnong, Meghalaya

STACK EMISSION TEST RESULTS

| 01 | Test Ref. No. | | MCL/2025/SE-06/0 | 8 | |
|---------|--|----------------|---------------------|----------|--|
| 02 | Date of Sampling | | 28.06.2025 | | |
| 03 | Material of Construction | | M. S. | | |
| 04 | Stack Attached To | RA | BH (Kiln & Raw Mill |)- 1 | |
| 05 | Stack Diameter (Meter) | | 3.0 | | |
| 06 | Flue Gas Temperature (°C) | | 176 | · | |
| 07 | Exit Velocity of Gas (m/sec) | | 15.3 | | |
| 08 | Flow Rate (Nm³/hr) | | 258436 | | |
| 09 | Type of Fuel Used | Kiln Coal | | | |
| | Analysis Resul | ts of Flue Gas | | | |
| Sl. No. | Parameter(s) | Result(s) | Unit(s) | Limit(s) | |
| i. | Particulate Matter | 21 | mg/Nm³ | 30 | |
| ii. | Sulphur Dioxide (as SO ₂) | 616 | mg/Nm³ | 1000 | |
| iii. | Oxides of Nitrogen (as NO _x) | 299 | mg/Nm³ | 600 | |





Checked By: Mr. Pankaj Baroi, ENVIROCON

NOTE:

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 ${\bf 2. \, Results \, refer \, only \, to \, the \, particular \, parameters \, tested.}$

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E-mail: envirocon@rediffmail.com

Report No.: ENV/MCL/25-26/SE-06/09

Date : 08/07/2025

Order No.: 8700034852 Date : 06/06/2025

Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

STACK EMISSION TEST RESULTS

| 01 | Test Ref. No. | 1 | MCL/2025/SE-06/0 | 9 | |
|---------|--|----------------|---------------------|----------|--|
| 02 | Date of Sampling | | 28.06.2025 | | |
| 03 | Material of Construction | | M. S. | | |
| 04 | Stack Attached To | RA | BH (Kiln & Raw Mill |)- 2 | |
| 05 | Stack Diameter (Meter) | | 3.0 | | |
| 06 | Flue Gas Temperature (°C) | | 172 | | |
| 07 | Exit Velocity of Gas (m/sec) | | 15.7 | | |
| 08 | Flow Rate (Nm³/hr) | | 233088 | | |
| 09 | Type of Fuel Used | Kiln Coal | | | |
| | Analysis Resul | ts of Flue Gas | | | |
| Sl. No. | Parameter(s) | Result(s) | Unit(s) | Limit(s) | |
| i. | Particulate Matter | 19 | mg/Nm³ | 30 | |
| ii. | Sulphur Dioxide (as SO ₂) | 626 | mg/Nm³ | 1000 | |
| iii. | Oxides of Nitrogen (as NO _x) | 299 | mg/Nm³ | 600 | |





Checked By: Mr. Pankaj Baroi, ENVIROCON

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Report No.: ENV/MCL/25-26/SE-06/05

Date : 08/07/2025

Order No.: 8700034852 Date : 06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

STACK EMISSION TEST RESULTS

| i. | Particulate Matter | 27 | mg/Nm³ | 30 | |
|---------|------------------------------|-----------------|---------------------|----------|--|
| Sl. No. | Parameter(s) | Result(s) | Unit(s) | Limit(s) | |
| | Analysis Resul | lts of Flue Gas | | | |
| 09 | Type of Fuel Used | | NA* | | |
| 08 | Flow Rate (Nm³/hr) | 135610 | | | |
| 07 | Exit Velocity of Gas (m/sec) | | 7.8 | | |
| 06 | Flue Gas Temperature (°C) | | 107 | | |
| 05 | Stack Diameter (Meter) | | 2.8 | | |
| 04 | Stack Attached To | | Cooler E. S. P. – 1 | | |
| 03 | Material of Construction | | м. s. | | |
| 02 | Date of Sampling | | 27.06.2025 | | |
| 01 | Test Ref. No. | | MCL/2025/SE-06/0 | 5 | |

*NA: Not Applicable





Checked By: Mr. Pankaj Baroi, ENVIROCON

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E-mail: envirocon@rediffmail.com

ISO 9001:2015 Certified ISO 45001:2018 Certified

Report No.: ENV/MCL/25-26/SE-06/06

Date : 08/07/2025

Order No.: 8700034852 Date : 06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

STACK EMISSION TEST RESULTS

| 01 | Test Ref. No. | MCL/2025/SE-06/06 | | | |
|---------|------------------------------|-----------------------------|------------------|----|--|
| 02 | Date of Sampling | | 27.06.2025 | | |
| 03 | Material of Construction | | м. s. | | |
| 04 | Stack Attached To | | Cooler E. S. P 2 | | |
| 05 | Stack Diameter (Meter) | 2.8 | | | |
| 06 | Flue Gas Temperature (°C) | 110 | | | |
| 07 | Exit Velocity of Gas (m/sec) | 8.2 | | | |
| 08 | Flow Rate (Nm³/hr) | 141448 | | | |
| 09 | Type of Fuel Used | NA* | | | |
| | Analysis Resul | nalysis Results of Flue Gas | | | |
| Si. No. | Parameter(s) | Result(s) Unit(s) Limit(s) | | | |
| i. | Particulate Matter | 28 | mg/Nm³ | 30 | |

^{*}NA: Not Applicable





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Report No.: ENV/MCL/25-26/SE-06/01

Date : 08/07/2025

Order No.: 8700034852 Date : 06/06/2025

Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

STACK EMISSION TEST RESULTS

| 01 | Test Ref. No. | MCL/2025/SE-07/01 | | | |
|---------|------------------------------|------------------------------|---------------|----|--|
| 02 | Date of Sampling | | 26.06.2025 | | |
| 03 | Material of Construction | | M. S. | | |
| 04 | Stack Attached To | | Coal Mill – 1 | | |
| 05 | Stack Diameter (Meter) | 1.18 | | | |
| 06 | Flue Gas Temperature (°C) | 51 | | | |
| 07 | Exit Velocity of Gas (m/sec) | 10.2 | | | |
| 08 | Flow Rate (Nm³/hr) | 36939 | | | |
| 09 | Type of Fuel Used | NA* | | | |
| | Analysis Resul | Analysis Results of Flue Gas | | | |
| Sl. No. | Parameter(s) | Result(s) Unit(s) Limit(s) | | | |
| i. | Particulate Matter | 26 | mg/Nm³ | 30 | |

^{*}NA: Not Applicable





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Report No.: ENV/MCL/25-26/SE-06/02

Date : 08/07/2025

Order No.: 8700034852 Date : 06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED
Village: Thangskai, PO: Lumshnong, Meghalaya

STACK EMISSION TEST RESULTS

| 01 | Test Ref. No. | MCL/2025/SE-06/02 | | | |
|---------|------------------------------|----------------------------|---------------|----|--|
| 02 | Date of Sampling | | 26.06.2025 | | |
| 03 | Material of Construction | | M. S. | | |
| 04 | Stack Attached To | | Coal Mill - 2 | | |
| 05 | Stack Diameter (Meter) | 1.18 | | | |
| 06 | Flue Gas Temperature (°C) | 49 | | | |
| 07 | Exit Velocity of Gas (m/sec) | 9.7 | | | |
| 08 | Flow Rate (Nm³/hr) | 35346 | | | |
| 09 | Type of Fuel Used | NA* | | | |
| | Analysis Resul | sults of Flue Gas | | | |
| Sl. No. | Parameter(s) | Result(s) Unit(s) Limit(s) | | | |
| i. | Particulate Matter | 22 | mg/Nm³ | 30 | |

*NA: Not Applicable





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Report No.: ENV/MCL/25-26/SE-06/07

Date : 08/07/2025

Order No.: 8700034852 Date : 06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

STACK EMISSION TEST RESULTS

| 01 | Test Ref. No. | MCL/2025/SE-06/07 | | |
|---------|------------------------------|----------------------------|-------------------|----|
| 02 | Date of Sampling | | 27.06.2025 | |
| 03 | Material of Construction | | M. S. | |
| 04 | Stack Attached To | | Cement Mill No. 1 | |
| 05 | Stack Diameter (Meter) | 1.2 | | |
| 06 | Flue Gas Temperature (°C) | 63 | | |
| 07 | Exit Velocity of Gas (m/sec) | 11.6 | | |
| 08 | Flow Rate (Nm³/hr) , | 41893 | | |
| 09 | Type of Fuel Used | NA* | | |
| | Analysis Resul | ts of Flue Gas | | |
| Sl. No. | Parameter(s) | Result(s) Unit(s) Limit(s) | | |
| i. | Particulate Matter | 24 | mg/Nm³ | 30 |

*NA: Not Applicable





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Report No.: ENV/MCL/25-26/SE-06/10

Date : 08/07/2025

Order No.: 8700034852

Date

:06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

STACK EMISSION TEST RESULTS

| 01 | Test Ref. No. | MCL/2025/SE-06/10 | | | |
|---------|------------------------------|----------------------------|-------------------|----|--|
| 02 | Date of Sampling | | 28.06.2025 | | |
| 03 | Material of Construction | | M. S. | | |
| 04 | Stack Attached To | | Cement Mill No. 2 | | |
| 05 | Stack Diameter (Meter) | 1.2 | | | |
| 06 | Flue Gas Temperature (°C) | 61 | | | |
| 07 | Exit Velocity of Gas (m/sec) | 12.2 | | | |
| 08 | Flow Rate (Nm³/hr) | 44324 | | | |
| 09 | Type of Fuel Used | NA* | | | |
| | Analysis Resul | ts of Flue Gas | | | |
| Sl. No. | Parameter(s) | Result(s) Unit(s) Limit(s) | | | |
| i. | Particulate Matter | 23 | mg/Nm³ | 30 | |

*NA: Not Applicable



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Report No.: ENV/MCL/25-26/SE-06/03

Date : 08/07/2025

Order No.: 8700034852 Date : 06/06/2025

Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

STACK EMISSION TEST RESULTS

| 01 | Test Ref. No. | MCL/2025/SE-06/03 | | | |
|---------|------------------------------|----------------------------|---------------------|----|--|
| 02 | Date of Sampling | | 26.06.2025 | | |
| 03 | Material of Construction | | M. S. | | |
| 04 | Stack Attached To | | Packing Plant No. 1 | | |
| 05 | Stack Diameter (Meter) | 0.6 | | | |
| 06 | Flue Gas Temperature (°C) | 29 | | | |
| 07 | Exit Velocity of Gas (m/sec) | 13.4 | | | |
| 08 | Flow Rate (Nm³/hr) | 13237 | | | |
| 09 | Type of Fuel Used | NA* | | | |
| | Analysis Resul | ts of Flue Gas | | | |
| Sl. No. | Parameter(s) | Result(s) Unit(s) Limit(s) | | | |
| i. | Particulate Matter | 23 | mg/Nm³ | 30 | |

*NA: Not Applicable





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Report No.: ENV/MCL/25-26/SE-06/04

Date

: 08/07/2025

Order No.: 8700034852 Date : 06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

STACK EMISSION TEST RESULTS

| 01 | Test Ref. No. | MCL/2025/SE-06/04 | | |
|---------|------------------------------|---------------------------|---------------------|----|
| 02 | Date of Sampling | | 26.06.2025 | |
| 03 | Material of Construction | | M. S. | |
| 04 | Stack Attached To | | Packing Plant No. 2 | |
| 05 | Stack Diameter (Meter) | 1.0 | | |
| 06 | Flue Gas Temperature (°C) | 31 | | |
| 07 | Exit Velocity of Gas (m/sec) | 11.7 | | |
| 08 | Flow Rate (Nm³/hr) | 32432 | | |
| 09 | Type of Fuel Used | NA* | | |
| | Analysis Resul | ts of Flue Gas | | |
| Sl. No. | Parameter(s) | Result(s) Unit(s) Limit(s | | |
| i. | Particulate Matter | 22 | mg/Nm³ | 30 |

^{*}NA: Not Applicable





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Report No.: ENV/MCL/25-26/SE-06/13

Date : 08/07/2025

Order No.: 8700034852

Date

:06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

STACK EMISSION TEST RESULTS

| | The state of the s | | | | |
|---------|--|----------------------------|----------------------|-----|--|
| 01 | Test Ref. No. | MCL/2025/SE-06/13 | | | |
| 02 | Date of Sampling | | 29.06.2025 | | |
| 03 | Material of Construction | | Refractory Brick | | |
| 04 | Stack Attached To | Ca | ptive Power Plant (C | PP) | |
| 05 | Stack Diameter (Meter) | | 2.53 | | |
| 06 | Flue Gas Temperature (°C) | 99 | | | |
| 07 | Exit Velocity of Gas (m/sec) | 7.5 | | | |
| 08 | Flow Rate (Nm³/hr) | 108749 | | | |
| 09 | Type of Fuel Used | Coal | | | |
| | Analysis Resul | lts of Flue Gas | | | |
| Sl. No. | Parameter(s) | Result(s) Unit(s) Limit(s) | | | |
| i. | Particulate Matter | 43 mg/Nm³ 50 | | | |
| ii. | Sulphur Dioxide (as SO ₂) | 423 mg/Nm³ 600 | | | |
| jii. | Oxides of Nitrogen (as NOx) | 179 | mg/Nm³ | 300 | |
| | | | | | |







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Report No.: ENV/MCL/25-26/N-06/01

Date : 08/07/2025

Order No.: 8700034852 Date : 06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

NOISE LEVEL MEASUREMENT RESULTS

| | | Date Day time | | time | Night Time | |
|---------|--------------------|-------------------|---------------------------|-----------------|---------------------------|-----------------|
| Sl. No. | Location(s) | Of Measurement | L _{eq} (dB-A) | Limit (dB-A) | L _{eq} (dB-A) | Limit (dB-A) |
| 1 | Residential Colony | 27.06.2025 | 42,8 | 55 | 38.5 | 45 |
| 2 | Near Substation | 27.06.2025 | 70.4 | 75 | 66.4 | 70 |
| 3 | Thangskai Village | 27.06.2025 | 41.5 | 55 | 32.2 | 45 |
| 4 | Near CCR Building | 27.06.2025 | 67.1 | 75 | 62.9 | 70 |





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Report No.: ENV/MCL/25-26/SW-06/01

Date

:08/07/2025

Order No.: 8700034852

Date

: 06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

SURFACE WATER ANALYSIS RESULTS

Sample Ref. No.: MCL/2025/SW-2906/01

Sample Source: Um-Lunar River Upstream

Sample Type: Surface Water

Collected On : 29-06-2025

Received On : 02-07-2025

Collected By: Envirocon Representative

| Sl. No. | Parameters | Results | Acceptable Limit* | Permissible Limit* in the Absence of Alternate Source |
|---------|--|-------------------|-------------------|---|
| 1. | Colour, Hazen Units, Max. | 10 | 5 | 15 |
| 2. | Odour | Agreeable | Agreeable | Agreeable |
| 3. | Temperature | 25.9 | | |
| 4. | pH Value | 6.71 | 6.5 - 8.5 | No Relaxation |
| 5. | Suspended Solids | 43 | | |
| 6. | Total Dissolved Solids, mg/l, Max. | 81 | 500 | 2000 |
| 7. | Conductivity, μS/cm | 166 | | |
| 8. | Dissolved Oxygen, mg/l, Min. | 6.3 | | |
| 9. | Biochemical Oxygen Demand, mg/l, Max. | <1.0 | •• | |
| 10. | Chemical Oxygen Demand, mg/l, Max. | 29 | | |
| 11. | Oil and Grease, mg/l, Max. | ['] <4.0 | | |
| 12. | Residual Chlorine, mg/l, Min. | <0.01 | 0.2 | 1 |
| 13. | Total Hardness (as CaCO ₃), mg/l, Max. | 17 | 200 | 600 |
| 14. | Calcium (as Ca), mg/l, Max. | 10 | 75 | 200 |
| 15. | Magnesium (as Mg), mg/l, Max. | 3 | 30 | 100 |
| 16. | Iron (as Fe), mg/l, Max. | <0.001 | 0.3 | No Relaxation |
| 17. | Total Chromium, (as Cr), mg/l, Max | <0.001 | 0.05 | No Relaxation |
| 18. | Ammonical Nitrogen (as N), mg/l, Max. | 0.9 | | |
| 19. | Total Kjeldahl Nitrogen (as NH3), mg/l, Max. | 2.5 | +- | |
| 20. | Free Ammonia (as NH3), mg/l, Max. | <0.01 | | |

^{*}Limits as per IS 10500:2012

Analysis Protocol: IS 3025



Checked By: Mr. Pankaj Baroi, ENVIROCON



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Report No.: ENV/MCL/25-26/SW-06/02

Date : 08/07/2025

Order No.: 8700034852

Date : 06/06/2025

Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

SURFACE WATER ANALYSIS RESULTS

Sample Ref. No.: MCL/2025/SW-2906/02

Sample Source : Um-Lunar River Downstream

Sample Type : Surface Water

Collected On : 29-06-2025

Received On : 02-07-2025

Collected By: Envirocon Representative

| Sl. No. | Parameters | Results | Acceptable Limit* | Permissible Limit ^a in the Absence of Alternate Source |
|---------|--|-----------|-------------------|---|
| 1. | Colour, Hazen Units, Max. | 14 | 5 | 15 |
| 2. | Odour | Agreeable | Agreeable | Agre e able |
| 3. | Temperature | 25.9 | | - |
| 4. | pH Value | 6.59 | 6.5 - 8.5 | No Relaxation |
| 5. | Suspended Solids | 49 | | |
| 6. | Total Dissolved Solids, mg/l, Max. | 87 | 500 | 2000 |
| 7. | Conductivity, µS/cm | 175 | | |
| 8. | Dissolved Oxygen, mg/l, Min. | 5.9 | | |
| 9. | Biochemical Oxygen Demand, mg/l, Max. | <1.0 | | |
| 10. | Chemical Oxygen Demand, mg/l, Max. | 31 | | - |
| 11. | Oil and Grease, mg/l, Max. | · <4.0 | | |
| 12. | Residual Chlorine, mg/l, Min. | <0.01 | 0.2 | 1 |
| 13. | Total Hardness (as CaCO ₃), mg/l, Max. | 24 | 200 | 600 |
| 14. | Calcium (as Ca), mg/l, Max. | 13 | 75 | 200 |
| 15. | Magnesium (as Mg), mg/l, Max. | 3 | 30 | 100 |
| 16. | Iron (as Fe), mg/l, Max. | <0.001 | 0.3 | No Relaxation |
| 17. | Total Chromium, (as Cr), mg/l, Max | <0.001 | 0.05 | No Relaxation |
| 18. | Ammonical Nitrogen (as N), mg/l, Max. | 1.5 | | |
| 19. | Total Kjeldahl Nitrogen (as NH3), mg/l, Max. | 3.2 | | |
| 20. | Free Ammonia (as NH ₃), mg/l, Max. | <0.01 | | |

^{*}Limits as per IS 10500:2012

Analysis Protocol: IS 3025



Checked By: Mr. Pankaj Baroi, ENVIROCON



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ISO 9001:2015 Certified ISO 45001:2018 Certified

Order No.: 8700034852 :06/06/2025 Date

Report No.: ENV/MCL/25-26/WW-06/01

:08/07/2025 Date

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

WASTE WATER ANALYSIS RESULTS

Sample Ref. No.: MCL/2025/ETP-2906/01

Sample Source: ETP Outlet (MCL)

Sample Type: ETP Treated Water

Collected On : 29-06-2025

Received On : 02-07-2025

Collected By: ENVIROCON Representative

| Sl. No. | Parameters | Results | Limit [G.S.R. 422(E), 19.05.1993] |
|---------|---|---------|--|
| 1 | Ph | 6.82 | 6.5 - 9.0 |
| 2 | Temperature, °C | 25.8 | shall not exceed 5°C above the receiving water temperature |
| 3 | Total Suspended Solids (as TSS), mg/l | 6.2 | 100 |
| 4 | Biochemical Oxygen Demand (as BOD), mg/l | 6 | 30 |
| 5 | Chemical Oxygen Demand (as COD), mg/l | 42 | 250 |
| 6 | Oil & Grease, mg/l | <4.0 | 10.0 |
| 7 | Total Residual Chlorine, mg/l | <0.01 | 1.0 |
| 8 | Ammonical Nitrogen (as N), mg/l | 1.2 | 50 |
| 9 | Total Kjeldahl Nitrogen (as NH ₃), mg/l | 5.1 | 100 |
| 10 | Free Ammonia (as NH ₃), mg/l | <0.01 | 5.0 |

Analysis Protocol: IS 3025





Checked By: Mr. Pankaj Baroi, ENVIROCON

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- 3. This test report shall not be reproduced except in full, without the written permission of ENVIROCON, I.O.C.L (AOD) New Market, Digboi 786171, Assam.





To,

Date: 09.07.2025

The Member Secretary, Meghalaya State Pollution Control Board, 'Arden' Lumpyngngad, Shillong, Meghalaya.

Dear Sir,

We are herewith submitting the Process Fugitive Emission report of the month June'2025 for 2600 TPD Cement Manufacturing Plant along with 10 MW Captive Power Plant report respectively.

Thanking you Sir,

Yours faithfully,

For MEGHALAYA CEMENTS LIMITED

Authorized Signatory







Sales & Marketing Office: Mega Plaza, 4th Floor, Christian Basti G.S. Road, Guwahati - 781 005 Tel.: 0361 2345421/22/23, Fax: 0361 2345419 E-mail: guwahati@topcem.in Web: www.topcem.in

HELPLINE NO: 18001233666

BE-77, Salt Lake City Sector-1, Kolkata - 700 064 Tel.: 033 2334 0666 / 0004 Fax: 033 2334 0505

E-mail: kolkata@topcem.in



District : East Jaintia Hills, Meghalaya, PIN: 793210 Tel. : +91 89742 17765 / 70850 58469 / 98625 09599





Envirocon Building, I.O.C.L (AOD) New Market P.O.: Digboi, Dist.: Tinsukia, Assam – 786 171 Ph: 03751-264414, 9435008657, 8876028672 E-mail: envirocon@rediffmail.com

ISO 9001:2015 Certified ISO 45001:2018 Certified

Report No.: ENV/MCL/25-26/FE-06/01

Date : 08/07/2025

Order No.: 8700034852 Date : 06/06/2025

Report Issued To:

M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

PROCESS FUGITIVE EMISSION TEST RESULTS

| Sl. No. | Locations | Date of Sampling | Results for SPM (µg/m³) | Limits (μg/m³) |
|---------|-----------------------|---------------------|----------------------------|-------------------|
| 01 | Cement Loading Point | 27.06.2025 | 1426 | 2000 |
| 02 | CPP Coal Yard | 27.06.2025 | 1351 | 2000 |
| 03 | Clinker Loading Point | 28.06.2025 | 3478 | 5000 |
| 04 | Raw Materiał Yard | 28.06.2025 | 3123 | 5000 |

Analysis Protocol: IS 5182





Checked By: Mr. Pankaj Baroi, ENVIROCON

NOTE:

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Core Services: Environmental Monitoring & Data Generation, EIA & EMP, Environmental Audit & Allied Environmental Management jobs
Associate Services: Certification by Competent Person (CIF), NDT, Hydraulic Testing, Chartered Engineer Services etc.

PROCESS FUGITIVE EMISSION TEST RESULTS

June'2025

| Date of Testing | Location | Fugitive Emission Results for SPM (µg/m³) | As per the Standard Limit (μg/m³) |
|--------------------|-------------------------|---|---|
| 04.06.2025 | Lime stone Storage Area | 1149 | 5000 |
| 05.06.2025 | Coal Storage Area | 789 | 2000 |
| 06.06.2025 | Clinker Loading Area | 1637 | 5000 |
| 07.06.2025 | Cement Loading Area | , 1951 | 5000 |
| 09.06.2025 | Coal Storage Area (CPP) | 763 | 2000 |
| 10.06.2025 | Fly Ash Silo Area (CPP) | 948 | 2000 |

Prepared by

(Abhigyan Gautam)

Checked & Verified by

いいかずり (Ujjwal Anurag)





To,

Date: 09.07.2025

The Member Secretary, Meghalaya State Pollution Control Board, 'Arden' Lumpyngngad, Shillong, Meghalaya.

Dear Sir,

We are herewith submitting the water consumption report of 2600 TPD Cement Manufacturing Plant for the month of June'2025.

Thanking you Sir,

Yours faithfully,

For MEGHALAYA CEMENTS LIMITED

Authorized Signatory



ROZ_ 10/7/25



Sales & Marketing Office : Mega Plaza, 4th Floor, Christian Bastl G.S. Road, Guwahati - 781 005 Tel.: 0361 2345421/22/23, Fax: 0361 2345419 E-mail: guwahati@topcem.in

HELPLINE NO: 18001233666

Kolkata :

BE-77, Salt Lake City / Sector-1, Kolkata - 700 064 Tel.: 033 2334 0666 / 0004 Fax: 033 2334 0505 E-mail: kolkata@topcem.in Registered Office :

Village: Thangskal, P.O. & P.S. Lumshnong District: East Jaintia Hills, Meghalaya, PIN: 793210

Fax: 03655 278327 E-mail: meghalaya@topcem.in



MEGHALAYA CEMENTS LIMITED

FORM - I

(See Rule 4)
Return: Water consumed during the month of June'2025

| Remarks(*) | | Oty. of water consumed from river water =5,594+17,697= 23,291 KL | Oty of water circulation &returned = 10,466+ 3,665 = 14,130 KL | - 6,183 - Used for WHRS |
|--|-----|--|--|---------------------------------|
| Quantity of water qualifying for rebate according to the assesses | ω | ı | l . | ı |
| If the meter was out of order the monthly average consumption of water for the previous 3 month of working periods | 7 | . 1 | ı | I , |
| Quantity of water consumed in Kiloliters | 9 | 5,594 | 17,697 | 6,183 |
| Reading at the endof the last day of the calendar month under report | ı, | (a) 484296 (b) 77290 (c) 883180 | (a) 392589(b) 447842 (c) 989349 | ı |
| Reading at the beginning of the first day of the calendar month under report | 4 | (a) 481892 (b) 76277 (c) 881003 | (a) 383692 (b) 434452 (c) 979809 | l . |
| Source Tube WellRive r etc. | т | River | River | River |
| Purpose for which water consumed | . 2 | Domestic purpose | Industrial cooling (Cement Plant) | Industrial cooling (WHRS) |
| Name and Address of the consumer | - | MEGHALAYA Cements Ltd. Village - Thangskai P.O - Lumshnong Cement Lumshnong Pin No 793210 Jaintia Hills - MEGHALAYA (WHRS) | | |

For claiming the rebate under the column 7, the assesses has indicated in this column that has been analytical and the test report were annexed in this return to support the claim.

Note: (1) Initial reading of the return line flow meter at the beginning of the month = 30, 52,549 Final reading of the return line flow meter at end of month= 30, 70,246

(2) Initial reading of S.T.P flow meter at the beginning of the month = 2, 14,424

Final reading of S.T.P flow meter at the end of the month= 2, 18,089



Name of Cas





To,

Date: 09.07.2025

The Member Secretary, Meghalaya State Pollution Control Board, 'Arden' Lumpyngngad, Shillong, Meghalaya.

Dear Sir,

We are herewith submitting the water consumption report of 10 MW Captive Power Plant for the month of June'2025.

Month

Water Consumption

June'2025

14,108m³

Thanking you Sir,

Yours faithfully,

For MEGHALAYA CEMENTS LIMITED

Authorized Signatory







Sales & Marketing Office:
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