



To,

Date: 09.12.2024

The Member Secretary, Meghalaya State Pollution Control Board, 'Arden' Lumpyngngad, Shillong, Meghalaya.

Dear Sir,

We are herewith submitting the Ambient Air Quality Survey report, Ambient Noise Survey report and Water Analysis report for the month of **November'2024** for Limestone mining for an area of 31.05 Ha, at South Khliehjeri.

Thanking you Sir,

Yours faithfully,

For MEGHALAYA CEMENTS LIMITED

Authorized Signatory





Sales & Marketing Office : Mega Plaza, 4th Floor, Christian Basti G.S. Road, Guwahati - 781 005 Tel. : 0361 2345421/22/23, Fax : 0361 2345419 E-mail : guwahati@topcem.in Web : www.topcem.in

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### Registered Office :

Vilage: Thangskai, P.O. & P.S. Lumshnong District : East Jaintia Hills, Meghalaya, PIN: 793210 Tel. : 03655 278324 / 363 / 364 Fax : 03655 278327 E-mail : meghalaya@topcem.in







ISO 9001:2015 Certified ISO 45001:2018 Certified

> Order No. : 4700032489 Date : 07/11/2024

Report No. : ENV/MCL/24-25/AA-11/01 Date :07/12/2024 Report Issued To: MEGHALAYA CEMENTS LIMITED

Village: Thangskai, PO: Lumshnong, Meghalaya

# **AMBIENT AIR QUALITY TEST RESULTS**

LOCATIONS	Date of Sampling	PM 2.5 (μg/m³)	PM 10 (μg/m³)	SO <sub>2</sub> (µg/m³)	NO <sub>2</sub> (µg/m³)	NH3 (µg/m <sup>3</sup> )	CO (mg/m <sup>3</sup> )	0 <sub>3</sub> (µg/m³)	B(a)P (ng/m³)	С <sub>6</sub> Н。 (µg /m³)	Ni (ng/m³)	As (ng/m³)	РЬ (µg/m³)
TIMITS	ł	60 (24 hrs. Average)	100 (24 hrs. Average)	80 (24 hrs. Average)	80 (24 hrs. Average)	400 (24 hrs. Average)	4.0 (1 hr. Average)	180 (1 hr. Average)	1.0 (Annual Average)	5.0 (Annual Average)	20 (Annual Average)	6.0 (Annual Average)	1.0 {24 hrs. Average)
Near Residential Colony	21.11.2024	31.5	61.4	6.8	7.9	<5.0	<0.01	<1.0	<0.1	<0.01	<0.01	<0.01	<0.01
Wahiajer Village	22.11.2024	24.6	45.7	5.2	6.4	<5.0	<0.01	<1.0	<0.1	<0.01	<0.01	<0.01	<0.01

Analysis Protocol: IS 5182





1. Results reported are valid at the time of and under the prevailing conditions of measurement.

NOTE:

Checked By: Pankaj Baroi, ENVIROCON

3. This test report shall not be reproduced except in full without the written permission of ENVIROCON, 1.0.CL (AOD) New Market, Digboi – 786171, Assam. 2. Results refer only to the particular parameters tested.



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Report No.: ENV/MCL/24-25/AA-11/02 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

### Report Issued To: M/S, MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# **AMBIENT AIR QUALITY TEST RESULTS**

Sl. No.	LOCATION(S)↓	Date of Sampling	PM 2.5 (μg/m <sup>3</sup> )	<b>PM 10</b> (μg/m <sup>3</sup> )	<b>SO</b> z (μg/m³)	ΝΟ2 (μg/m <sup>3</sup> )
	LIMIT(S) →		60	100	80	80
01	Near Soil Dump	21.11.2024	37.5	66.7	7.9	8.4
02	Near Haul Road	21.11.2024	38.9	69.5	8.8	9.6
03	Near Lease Boundary	21.11.2024	35.1	63.2	7.4	7.9

Analysis Protocol: IS 5182



Checked By: Mr. Pankaj Baroi, ENVIROCON

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Pollution Control Board, Assam

Envirocon Building, I.O.C.L (AOD) New Market P.O.: Digboi, Dist.: Tinsukia, Assam – 786 171 Ph: 03751-264414, 9435008657, 8876028672 E-mail: envirocon@rediffmail.com

ISO 9001:2015 Certified ISO 45001:2018 Certified

Report No.: ENV/MCL/24-25/N-11/02 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

### Report Issued To : M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# NOISE LEVEL MEASUREMENT RESULTS

		Date	Day	time	Night	Time
SI. No.	Location(s)	Of Measurement	L <sub>eq</sub> (dB-A)	Limit (dB-A)	L <sub>eq</sub> (dB-A)	Limit (dB-A)
1	Mines Haul Road	21.11.2024	67.8	75	61.9	70
2	Near Soil Dump	21.11.2024	63.7	75	58.7	70
3	Near Lease Boundary	21.11.2024	66.1	75	63.8	70





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Report No.: ENV/MCL/24-25/DW-11/01 Date :07/12/2024 Order No.: 4700032489 Date : 07/11/2024

Report Issued To : M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# DRINKING WATER ANALYSIS RESULTS

lected On	: 24-11-2024 Receiv	ved On : 26-11-2024	Collected By : En	nvirocon Representati
Sl. No.	Parameters	Results	Acceptable Limit*	Permissible Limit in the Absence o Alternate Source
1.	Colour , Hazen Units, Max	1	5	15
2.	Odour	Odourless	Agreeable	Agreeable
3,	Taste	Acceptable	Agreeable	Agreeable
4.	Turbidity, NTU, Max	<0.01	1	5
5.	рН	6.75	6.5 - 8.5	No Relaxation
6.	Total Dissolved Solids, mg/l, Max	32	500	2000
7.	Aluminium (as Al), mg/l, Max.	<0.001	0.03	0.2
8.	Boron (as B), mg/l, Max.	<0.001	0.5	1.0
9.	Calcium (as Ca), mg/l, Max	<1.0	75	200
10.	Chloride (as Cl), mg/l, Max	2.4	250	1000
11.	Copper (as Cu), mg/l, Max	<0.001	0.05	1.5
12.	Fluorides (as F), mg/l, Max	<0.1	1.0	1.5
13.	Free Residual Chlorine, mg/l, Min	<0.01	0.2	1
14.	Iron (as Fe), mg/l, Max	<0.02	0.3	No Relaxation
15.	Magnesium (as Mg), mg/l, Max	<1.0	30	100
16.	Manganese (as Mn), mg/l, Max	<0.001	0.1	0.3
17.	Zinc (as Zn), mg/l, Max	<0.01	5.0	15
18.	Nitrate (as NO3), mg/l, Max	<0.01	45	No Relaxation
19.	Sulfate (as SO4), mg/l, Max	<1.0	200	400
20.	Phenolic Compounds (as C6H5OH), mg/l, M	ax. <0.001	0.001	0.002
				Continued

\*Limits as per IS 10500:2012

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Analysis Protocol: IS 3025



Checked By: Mr. Pankaj Baroi, ENVIROCON

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Report No.: ENV/MCL/24-25/DW-11/01 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# DRINKING WATER ANALYSIS RESULTS

•		ole Source :Residential Colony ived On :26-11-2024	Sample Type : D Collected By :E	rinking Water nvirocon Representativ
Sl. No.	Parameters	Results	Acceptable Limit*	Permissible Limit in the Absence of Alternate Source
21.	Total Alkalinity(as CaCO3) , mg/l, Max	38	200	600
22.	Total Hardness, (as CaCO3), mg/l, Max	2.8	200	600
23.	Cadmium (as Cd), mg/l, Max.	<0.001	0.003	No Relaxation
24.	Cyanide (as CN), mg/l, Max.	<0.001	0.05	No Relaxation
25.	Lead (as Pb), mg/l, Max.	<0.001	0.01	No Relaxation
26.	Mercury (as Hg), mg/l, Max.	<0.001	0.001	No Relaxation
27.	Selenium (as Se), mg/l, Max.	<0.001	0.01	No Relaxation
28.	Total Chromium, (as Cr), mg/l, Max	<0.001	0.05	No Relaxation
29.	Anionic Detergents (as MBAS), mg/l	<0.001	0.2	1.0
30.	Total Arsenic (as As), mg/l, Max	<0.001	0.01	0.05
31.	Molybdenum (as Mo), mg/l, Max	<0.001	0.07	No Relaxation
32.	Faecal Coliforms/ 100 ml	Absent	Absent	Absent
33.	E. Coli / 100 ml	Absent	Absent	Absent
				End of Report

\*Limits as per IS 10500:2012

Analysis Protocol: IS 3025

**<u>Remarks</u>**: Drinking water from the above source is fit for drinking.



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Report No.: ENV/MCL/24-25/DW-11/02 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

### Report Issued To : M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

### DRINKING WATER ANALYSIS RESULTS

lected On	: 24-11-2024 Received	On : 26-11-2024	Collected By : Er	nvirocon Representativ
SI. No.	Parameters	Results	Acceptable Limit*	Permissible Limit in the Absence o Alternate Source
1.	Colour , Hazen Units, Max	1	5	15
2.	Odour	Odourless	Agreeable	Agreeable
3.	Taste	Acceptable	Agreeable	Agreeable
4.	Turbidity, NTU, Max	<0.01	1	5
5.	рН	6,76	6.5 - 8.5	No Relaxation
6.	Total Dissolved Solids, mg/l, Max	34	500	2000
7.	Aluminium (as Al), mg/l, Max.	<0.001	0.03	0.2
8.	Boron (as B), mg/l, Max.	<0.001	0.5	1.0
9,	Calcium (as Ca), mg/l, Max	<1.0	75	200
10.	Chloride (as Cl), mg/l, Max	2.7	250	1000
11.	Copper (as Cu), mg/l, Max	<0.001	0.05	1.5
12.	Fluorides (as F), mg/l, Max	<0.1	1.0	1.5
13.	Free Residual Chlorine, mg/l, Min	<0.01	0.2	1
14.	Iron (as Fe), mg/l, Max	<0.02	0.3	No Relaxation
15.	Magnesium (as Mg), mg/l, Max	<1.0	30	100
16.	Manganese (as Mn), mg/l, Max	<0.001	0.1	0.3
17.	Zinc (as Zn), mg/l, Max	<0.01	5.0	15
18.	Nitrate (as NO3), mg/l, Max	<0.01	45	No Relaxation
19.	Sulfate (as SO4), mg/l, Max	<1.0	200	400
20.	Phenolic Compounds (as C6H5OH), mg/l, Max.	<0.001	0.001	0.002
				Continued

\*Limits as per IS 10500:2012

Analysis Protocol: IS 3025



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Report No.: ENV/MCL/24-25/DW-11/02 Date :07/12/2024 Order No.: 4700032489 Date : 07/11/2024

### Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

## **DRINKING WATER ANALYSIS RESULTS**

amp <b>le</b> Ref. No ollected On	b. : MCL/2024/DW-2411/02 Sampl : 24-11-2024 Receiv	e Source : Guest House red On : 26-11-2024	Sample Type : D Collected By :E	rinking Water nvirocon Representative
Sl. No.	Parameters	Results	Acceptable Limit*	Permissible Limit* in the Absence of Alternate Source
21.	Total Alkalinity(as CaCO3) , mg/l, Max	56	200	600
22.	Total Hardness, (as CaCO3), mg/l, Max	2.5	200	600
23.	Cadmium (as Cd), mg/l, Max.	<0.001	0.003	No Relaxation
24.	Cyanide (as CN), mg/l, Max.	<0.001	0.05	No Relaxation
25.	Lead (as Pb), mg/l, Max.	<0.001	0.01	No Relaxation
26.	Mercury (as Hg), mg/l, Max.	<0.001	0.001	No Relaxation
27.	Selenium (as Se), mg/l, Max.	<0.001	0.01	No Relaxation
28.	Total Chromium, (as Cr), mg/l, Max	<0.001	0.05	No Relaxation
29.	Anionic Detergents (as MBAS), mg/l	<0.001	0.2	1.0
30.	Total Arsenic (as As), mg/l, Max	<0.001	0.01	0.05
31.	Molybdenum (as Mo), mg/l, Max	<0.001	0.07	No Relaxation
32.	Faecal Coliforms/ 100 ml	Absent	Absent	Absent
33.	E. Coli / 100 ml	Absent	Absent	Absent
				End of Report

\*Limits as per IS 10500:2012

Analysis Protocol: IS 3025

**<u>Remarks</u>**: Drinking water from the above source is fit for drinking.





Checked By: Mr. Pankaj Baroi, ENVIROCON

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To,

Date: 09.12.2024

The Member Secretary, Meghalaya State Pollution Control Board, 'Arden' Lumpyngngad, Shillong, Meghalaya.

Dear Sir,

We are herewith submitting the Ambient Air Quality survey report along with stack analysis report, Ambient Noise survey report and Water analysis report for the month of November'2024 for 2600 TPD Cement Manufacturing Plant along with 10 MW Captive Power Plant report respectively.

Thanking you Sir,

Yours faithfully,

For MEGHALAYA CEMENTS LIMITED

Authorized Signatory





Sales & Marketing Office : Mega Plaza, 4th Floor, Christian Basti G.S. Road, Guwahati - 781 005 Tel. : 0361 2345421/22/23, Fax : 0361 2345419 E-mail : guwahati@topcem.in Web : www.toocem.in

HELPLINE NO : 18001233666

Kolkata : BE-77, Salt Lake City Sector-1, Kolkata - 700 064 Tel. : 033 2334 0666 / 0004 Fax : 033 2334 0605 E-mail : kolkata@topcem.in Registered Office : Vilage: Thangskai, P.O. & P.S. Lumshnong District : East Jaintia Hills, Meghalaya, PIN: 793210 Tel. : 03655 278324 / 363 / 364 Fax : 03655 278327 E-mail : meghalaya@topcem.in







ISO 45001:2018 Certified ISO 9001:2015 Certified

> :07/11/2024 Order No. : 4700032489 Date

> > Village: Thangskai, PO: Lumshnong, Meghalaya **MEGHALAYA CEMENTS LIMITED** Report Issued To:

Report No. : ENV/MCL/24-25/AA-11/01

: 07/12/2024

Date

# **AMBIENT AIR QUALITY TEST RESULTS**

LOCATIONS	Date of Sampling	PM 2.5 (μg/m³)	РМ 10 (µg/m³)	SO <sub>2</sub> (µg/m³)	(гш/дл) NO <sub>2</sub>	H1₃ (µg/m³)	СО (mg/m <sup>3</sup> )	0 <sub>3</sub> (µg/m³)	B(a)P (ng/m³)	С <sub>6</sub> Н <sub>6</sub> (µg /m <sup>3</sup> )	Ni (ng/m³)	As (ng/m³)	Pb (μg/m³)
TIWILL	I	60 (24 hrs. Average)	100 (24 hrs. Average)	80 (24 hrs. Average)	80 (24 hrs. Average)	400 (24 hrs. Average)	4.0 (1 hr. Average)	180 (1 hr. Average)	1.0 (Annual Average)	5.0 (Annual Average)	20 (Annual Average)	6.0 (Annual Average)	1.0 (24 hrs. Average)
Near Residential Colony	21.11.2024	31.5	61.4	6.8	7.9	<5.0	<0.01	<1.0	<0.1	<0.01	<0.01	<0.01	<0.01
Wahiajer Village	22.11.2024	24.6	45.7	5.2	6.4	<5.0	<0.01	<1.0	<0.1	<0.01	<0.01	<0.01	<0.01

Analysis Protocol: IS 5182





Checked By: Pankaj Baroi, ENVIROCON

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Core Services: Environmental Monitoring & Data Generation, EIA & EMP, Environmental Audit & Allied Environmental Management jobs Associate Services: Certification by Competent Person (CIF), NDT, Hydraulic Testing, Chartered Engineer Services etc.

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Report No.: ENV/MCL/24-25/AA-11/03 Date :07/12/2024 Order No.: 4700032489 Date : 07/11/2024

### Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

## AMBIENT AIR QUALITY TEST RESULTS

Sl. No.	LOCATION(S)↓	Date of Sampling	<b>PM 2.5</b> (μg/m³)	PM 10 (μg/m³)	<b>SÕ</b> 2 (μg/m³)	NO₂ (μg/m³)
	LIMIT(S) →		60	100	80	80
01	Near CCR Building	22.11.2024	37.8	64.3	5.5	6.9
02	Near LS Crusher	22.11.2024	42.5	74.7	7.6	8.4
03	Near CPP Area	22.11.2024	45.9	78.1	8.8	9.9

Analysis Protocol: IS 5182





Checked By: Mr. Pankaj Baroi, ENVIROCON

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Report No.: ENV/MCL/24-25/SE-11/11 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# STACK EMISSION TEST RESULTS

01	Test Ref. No.	MCL/2024/SE-11/11			
02	Date of Sampling	24.11.2024			
03	Material of Construction	M. S.			
04	Stack Attached To	Primary Crusher			
05	Stack Diameter (Meter)	1.19			
06	Flue Gas Temperature (ºC)	29			
07	Exit Velocity of Gas (m/sec)	4.6			
08	Flow Rate (Nm³/hr)	18176			
09	Type of Fuel Used	NA*			
	Analysis Resu	its of Flue Gas			
Sl. No.	Parameter(s)	Result(s) Unit(s) Limit(s			
i.	Particulate Matter	16	mg/Nm <sup>3</sup>	30	

\*NA: Not Applicable



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Report No.: ENV/MCL/24-25/SE-11/12 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

### Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

## STACK EMISSION TEST RESULTS

01	Test Ref. No.	MCL/2024/SE-11/12		
02	Date of Sampling	24.11.2024		
03	Material of Construction	M. S.		
04	Stack Attached To	Secondary Crusher		
05	Stack Diameter (Meter)	1.0		
06	Flue Gas Temperature (ºC)	31		
07	Exit Velocity of Gas (m/sec)	4.7		
08	Flow Rate (Nm <sup>3</sup> /hr)	13028		
09	Type of Fuel Used	NA*		
	Analysis Resul	, ts of Flue Gas		
Sl. No.	Parameter(s)	Result(s) Unit(s) Limit(s)		
i.	Particulate Matter	20	mg/Nm <sup>3</sup>	30

\*NA: Not Applicable





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Report No.: ENV/MCL/24-25/SE-11/03 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

Report Issued To : M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# STACK EMISSION TEST RESULTS

01	Test Ref. No.	MCL/2024/SE-11/03				
02	Date of Sampling	22.11.2024				
03	Material of Construction	M. S.				
04	Stack Attached To	RABH (Kiln & Raw Mill)- 1				
05	Stack Diameter (Meter)	3.0				
06	Flue Gas Temperature (ºC)	174				
07	Exit Velocity of Gas (m/sec)	19.3				
08	Flow Rate (Nm³/hr)	327459				
09	Type of Fuel Used	Kiln Coal				
	Analysis Resu	lts of Flue Gas	ſ			
Sl. No.	Parameter(s)	Result(s) Unit(s) Limit(s				
<b>i.</b> ·	Particulate Matter	21 mg/Nm <sup>3</sup> 30				
ii.	Sulphur Dioxide (as SO2)	608	mg/Nm <sup>3</sup>	1000		
iii.	Oxides of Nitrogen (as NO <sub>x</sub> )	338	mg/Nm³	600		





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Report No.: ENV/MCL/24-25/SE-11/04 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

### Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# STACK EMISSION TEST RESULTS

01	Test Ref. No.	MCL/2024/SE-11/04		
02	Date of Sampling	22.11.2024		
03	Material of Construction	M. S.		
04	Stack Attached To	RABH (Kiln & Raw Mill)- 2		
05	Stack Diameter (Meter)	3.0		
06	Flue Gas Temperature (ºC)	168		
07	Exit Velocity of Gas (m/sec)	17.4		
08	Flow Rate (Nm³/hr)	260670		
09	Type of Fuel Used	Kiln Coal		
	Analysis Resul	ts of Flue Gas		
Sl. No.	Parameter(s)	Result(s) Unit(s) Limit(s)		
i.	Particulate Matter	23 mg/Nm <sup>3</sup> 30		
ii.	Sulphur Dioxide (as SO2)	611 mg/Nm <sup>3</sup> 1000		
111.	Oxides of Nitrogen (as NO <sub>x</sub> )	277	mg/Nm³	600





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Checked By: Mr. Pankaj Baroi, ENVIROCON

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Report No.: ENV/MCL/24-25/SE-11/01 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

### Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# STACK EMISSION TEST RESULTS

01	Test Ref. No.	MCL/2024/SE-11/01			
02	Date of Sampling	21.11.2024			
03	Material of Construction	M. S.			
04	Stack Attached To	Coal Mill - 1			
05	Stack Diameter (Meter)	1.18			
06	Flue Gas Temperature (°C)	53			
07	Exit Velocity of Gas (m/sec)	12.5			
08	Flow Rate (Nm³/hr)	44991			
09	Type of Fuel Used	NA*			
	Analysis Resu	, Its of Flue Gas			
Sl. No.	Parameter(s)	Result(s) Unit(s) Limit(s			
i.	Particulate Matter	24	mg/Nm <sup>3</sup>	30	

\*NA: Not Applicable



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Report No.: ENV/MCL/24-25/SE-11/02 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

### Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# STACK EMISSION TEST RESULTS

01	Test Ref. No.	MCL/2024/SE-11/02		
02	Date of Sampling	21.11.2024		
03	Material of Construction	м. s.		
04	Stack Attached To	Coal Mill - 2		
05	Stack Diameter (Meter)	1.18		
06	Flue Gas Temperature (ºC)	49		
07	Exit Velocity of Gas (m/sec)	11.3		
08	Flow Rate (Nm³/hr)	41177		
09	Type of Fuel Used	NA*		
	Analysis Resul		•	
SI, No.	Parameter(s)	Result(s) Unit(s) Limit(s)		
i.	Particulate Matter	22	mg/Nm <sup>3</sup>	30

\*NA: Not Applicable





Checked By: Mr. Pankaj Baroi, ENVIROCON

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Report No.: ENV/MCL/24-25/SE-11/05 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

### Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# **STACK EMISSION TEST RESULTS**

01	Test Ref. No.	MCL/2024/SE-11/05			
02	Date of Sampling	22.11.2024			
03	Material of Construction	M. S.			
04	Stack Attached To	Cooler E. S. P. – 1			
05	Stack Diameter (Meter)	2.8			
06	Flue Gas Temperature (ºC)	119			
07	Exit Velocity of Gas (m/sec)	6.6			
08	Flow Rate (Nm³/hr)	111234			
09	Type of Fuel Used	NA*			
	Analysis Resu	lts of Flue Gas			
Sl. No.	Parameter(s)	Result(s) Unit(s) Limit(			
j.	Particulate Matter	26	mg/Nm <sup>3</sup>	30	

\*NA: Not Applicable



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Report No.: ENV/MCL/24-25/SE-11/06 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# **STACK EMISSION TEST RESULTS**

01	Test Ref. No.	MCL/2024/SE-11/06			
02	Date of Sampling	22.11.2024			
03	Material of Construction	M. S.			
04	Stack Attached To	Cooler E. S. P. – 2			
05	Stack Diameter (Meter)	2.8			
06	Flue Gas Temperature (ºC)	118			
07	Exit Velocity of Gas (m/sec)	7.2			
08	Flow Rate (Nm³/hr)	121657			
09	Type of Fuel Used	NA*			
	Analysis Resu	, Its of Flue Gas			
Sl. No.	Parameter(s)	Result(s) Unit(s) Limit(s)			
i.	Particulate Matter	27	mg/Nm <sup>3</sup>	30	

\*NA: Not Applicable



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Checked By: Mr. Pankaj Baroi, ENVIROCON

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Pollution Control Board, Assam

Envirocon Building, I.O.C.L (AOD) New Market P.O.: Digboi, Dist.: Tinsukia, Assam – 786 171 Ph: 03751-264414, 9435008657, 8876028672 E-mail: envirocon@rediffmail.com

ISO 9001:2015 Certified ISO 45001:2018 Certified

Order No.: 4700032489 Date : 07/11/2024

Report No.: ENV/MCL/24-25/SE-11/07 Date : 07/12/2024

### Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# STACK EMISSION TEST RESULTS

01	Test Ref. No.	MCL/2024/SE-11/07			
02	Date of Sampling	23.11.2024			
03	Material of Construction	M. S.			
04	Stack Attached To	Cement Mill No. 1			
05	Stack Diameter (Meter)	1.2			
06	Flue Gas Temperature (°C)	63			
07	Exit Velocity of Gas (m/sec)	12.3			
08	Flow Rate (Nm <sup>3</sup> /hr)	44421			
09	Type of Fuel Used	NA*			
	Analysis Results of Flue Gas				
Sl. No.	Parameter(s)	Result(s)	Unit(s)	Limit(s)	
i.	Particulate Matter	25	mg/Nm <sup>3</sup>	30	

\*NA: Not Applicable

Checked By: Mr. Pankaj Baroi, ENVIROCON

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Report No.: ENV/MCL/24-25/SE-11/08 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

### Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# STACK EMISSION TEST RESULTS

01	Test Ref. No.		MCL/2024/SE-11/0	18	
02	Date of Sampling	23.11.2024			
03	Material of Construction		M. S.		
04	Stack Attached To		Cement Mill No. 2		
05	Stack Diameter (Meter)	1.2			
06	Flue Gas Temperature (ºC)	71			
07	Exit Velocity of Gas (m/sec)	14.9			
08	Flow Rate (Nm³/hr)	52560			
09	Type of Fuel Used	NA*			
	Analysis Results of Flue Gas				
SI, No.	Parameter(s)	Result(s)	Unit(s)	Limit(s)	
i.	Particulate Matter	23	mg/Nm <sup>3</sup>	.30	

\*NA: Not Applicable



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Report No.: ENV/MCL/24-25/SE-11/09 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

Report Issued To : M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# STACK EMISSION TEST RESULTS

01	Test Ref. No.		MCL/2024/SE-11/0	9
02	Date of Sampling		24.11.2024	
03	Material of Construction		M. S.	
04	Stack Attached To	Packing Plant No. 1		
05	Stack Diameter (Meter)	0.6		
06	Flue Gas Temperature (ºC)	28		
07	Exit Velocity of Gas (m/sec)	12.5		
08	Flow Rate (Nm³/hr)	12389		
09	Type of Fuel Used	NA*		
Analysis Results of Flue Gas				
Sl. No.	Parameter(s)	Result(s)	Unit(s)	Limit(s)
i.	Particulate Matter	23	mg/Nm <sup>3</sup>	30

\*NA: Not Applicable





Checked By: Mr. Pankaj Baroi, ENVIROCON

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Report No.: ENV/MCL/24-25/SE-11/10 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

### Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# STACK EMISSION TEST RESULTS

01	Test Ref. No.	MCL/2024/SE-11/10			
02	Date of Sampling	24.11.2024			
03	Material of Construction		M. S.		
04	Stack Attached To		Packing Plant No. 2	2	
05	Stack Diameter (Meter)	1.0			
06	Flue Gas Temperature (ºC)	32			
07	Exit Velocity of Gas (m/sec)	15.4			
08	Flow Rate (Nm³/hr)	42549			
09	Type of Fuel Used	NA*			
	Analysis Results of Flue Gas				
Sl. No.	Parameter(s)	Result(s)	Unit(s)	Limit(s)	
i.	Particulate Matter	25	mg/Nm <sup>3</sup>	30	

\*NA: Not Applicable



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Report No.: ENV/MCL/24-25/SE-11/13 Date :07/12/2024 Order No.: 4700032489 Date : 07/11/2024

Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# STACK EMISSION TEST RESULTS

01	Test Ref. No.	MCL/2024/SE-11/13		
02	Date of Sampling		25.11.2024	
03	Material of Construction		Refractory Brick	
04	Stack Attached To	Ca	ptive Power Plant (C	:PP)
05	Stack Diameter (Meter)		2.53	
06	Flue Gas Temperature (ºC)	96		
07	Exit Velocity of Gas (m/sec)	6.8		
08	Flow Rate (Nm³/hr)	99400		
09	Type of Fuel Used	Coal		
	Analysis Resu	its of Flue Gas	4	
Sl. No.	Parameter(s)	Result(s)	Unit(s)	Limit(s)
i.	Particulate Matter	42 mg/Nm <sup>3</sup> 50		
ii.	Sulphur Dioxide (as SO2)	416 mg/Nm <sup>3</sup> 600		
iii.	Oxides of Nitrogen (as NO <sub>x</sub> )	194	mg/Nm <sup>3</sup>	300



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Report No.: ENV/MCL/24-25/N-11/01 Date :07/12/2024 Order No.: 4700032489 Date : 07/11/2024

### Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

### NOISE LEVEL MEASUREMENT RESULTS

Sl. No.		Date	Day time		Night Time	
	Location(s)	Of Measurement	L <sub>eq</sub> (dB-A)	Limit (dB-A)	L <sub>eq</sub> (dB-A)	Limit (dB-A)
1	Residential Colony	22.11.2024	40.7	55	42.8	45
2	Near L.S Crusher	22.11.2024	70.9	75	65.9	70
3	Thangskai Village	22.11.2024	41.7	55	36.6	45
4	Near CCR Building	22.11.2024	68.5	75	64.8	70





Checked By: Mr. Pankaj Baroi, ENVIROCON

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Report No.: ENV/MCL/24-25/DW-11/01 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

### Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# **DRINKING WATER ANALYSIS RESULTS**

lected On	: 24-11-2024 Received	d On : 26-11-2024	Collected By : En	nvirocon Representat
Sl. No.	Parameters	Results	Acceptable Limit*	Permissible Limi in the Absence of Alternate Source
1.	Colour , Hazen Units, Max	1	5	15
2.	Odour	Odourless	Agreeable	Agreeable
3.	Taste	Acceptable	Agreeable	Agreeable
4.	Turbidity, NTU, Max	<0.01	1	5
5.	рН	6.75	6.5 - 8.5	No Relaxation
6.	Total Dissolved Solids, mg/l, Max	32	500	2000
7.	Aluminium (as Al), mg/l, Max.	<0.001	0.03	0.2
8.	Boron (as B), mg/l, Max.	<0.001	0.5	1.0
9.	Calcium (as Ca), mg/l, Max	<1.0	75	200
10.	Chloride (as Cl), mg/l, Max	2.4	250	1000
11.	Copper (as Cu), mg/l, Max	<0.001	0.05	1.5
12.	Fluorides (as F), mg/l, Max	<0.1	1.0	1.5
13.	Free Residual Chlorine, mg/l, Min	<0.01	0.2	1
14.	Iron (as Fe), mg/l, Max	<0.02	0.3	No Relaxation
15.	Magnesium (as Mg), mg/l, Max	<1.0	30	100
16.	Manganese (as Mn), mg/l, Max	<0.001	0.1	0.3
17.	Zinc (as Zn), mg/l, Max	<0.01	5.0	15
18.	Nitrate (as NO3), mg/l, Max	<0.01	45	No Relaxation
19.	Sulfate (as SO4), mg/l, Max	<1.0	200	400
20.	Phenolic Compounds (as C6H5OH), mg/l, Max.	<0.001	0.001	0.002
				Continued

\*Limits as per IS 10500:2012

Analysis Protocol: IS 3025

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Checked By: Mr. Pankaj Baroi, ENVIROCON



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Report No.: ENV/MCL/24-25/DW-11/01 Date :07/12/2024 Order No.: 4700032489 Date : 07/11/2024

# Report Issued To : M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

### **DRINKING WATER ANALYSIS RESULTS**

ample Ref. No. : MCL/2024/DW-2411/01 ollected On : 24-11-2024				rinking Water nvirocon Representative
SI. No.	Parameters	Results	Acceptable Limit*	Permissible Limit* in the Absence of Alternate Source
21.	Total Alkalinity(as CaCO3) , mg/l, Max	38	200	600
22.	Total Hardness, (as CaCO3), mg/l, Max	x 2.8	200	600
23.	Cadmium (as Cd), mg/l, Max.	<0.001	0.003	No Relaxation
24.	Cyanide (as CN), mg/l, Max.	<0.001	0.05	No Relaxation
25.	Lead (as Pb), mg/l, Max.	<0.001	0.01	No Relaxation
26.	Mercury (as Hg), mg/l, Max.	<0.001	0.001	No Relaxation
27.	Selenium (as Se), mg/l, Max.	<0.001	0.01	No Relaxation
28.	Total Chromium, (as Cr), mg/l, Max	<0.001	0.05	No Relaxation
29.	Anionic Detergents (as MBAS), mg/l	<0.001	0.2	1.0
30.	Total Arsenic (as As), mg/l, Max	<0.001	0.01	0.05
31.	Molybdenum (as Mo), mg/l, Max	<0.001	0.07	No Relaxation
32.	Faecal Coliforms/ 100 ml	Absent	Absent	Absent
33.	E. Coli / 100 ml	Absent	Absent	Absent
				End of Report

\*Limits as per IS 10500:2012

Analysis Protocol: IS 3025

### Remarks: Drinking water from the above source is fit for drinking.





Checked By: Mr. Pankaj Baroi, ENVIROCON

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Report No.: ENV/MCL/24-25/DW-11/02 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# **DRINKING WATER ANALYSIS RESULTS**

Sample Ref. No. : MCL/2024/DW-2411/02		ple Source : Guest House	Sample Type : D	rinking Water
llected On	: 24-11-2024 Rece	eived On : 26-11-2024	Collected By : E	nvirocon Representativ
Sl. No.	Parameters	Results	Acceptable Limit*	Permissible Limit in the Absence of Alternate Source
1.	Colour , Hazen Units, Max	1	5	15
2.	Odour	Odourless	Agreeable	Agreeable
3.	Taste	Acceptable	Agreeable	Agreeable
4.	Turbidity, NTU, Max	<0.01	1	5
5.	pH	6.76	6.5 - 8.5	No Relaxation
6.	Total Dissolved Solids, mg/l, Max	34	500	2000
7.	Aluminium (as Al), mg/l, Max.	<0.001	0.03	0.2
8.	Boron (as B), mg/l, Max.	<0.001	0.5	1.0
9.	Calcium (as Ca), mg/l, Max	<1.0	75	200
10.	Chloride (as Cl), mg/l, Max	2.7	250	1000
11.	Copper (as Cu), mg/l, Max	<0.001	0.05	1.5
12.	Fluorides (as F), mg/l, Max	<0.1	1.0	1.5
13.	Free Residual Chlorine, mg/l, Min	<0.01	0.2	1
14.	Iron (as Fe), mg/l, Max	<0.02	0.3	No Relaxation
15.	Magnesium (as Mg), mg/l, Max	<1.0	30	100
16.	Manganese (as Mn), mg/l, Max	<0.001	0.1	0.3
17.	Zinc (as Zn), mg/l, Max	<0.01	5.0	15
18.	Nitrate (as NO3), mg/l, Max	<0.01	45	No Relaxation
19.	Sulfate (as SO4), mg/l, Max	<1.0	200	400
20.	Phenolic Compounds (as C <sub>6</sub> H <sub>5</sub> OH), mg/l, N	Max. <0.001	0.001	0.002
				Continued

\*Limits as per IS 10500:2012

Analysis Protocol: IS 3025

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Checked By: Mr. Pankaj Baroi, ENVIROCON

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Report No.: ENV/MCL/24-25/DW-11/02 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

# **DRINKING WATER ANALYSIS RESULTS**

•		le Source : Guest House ved On : 26-11-2024	Sample Type : Drinking Water Collected By : Envirocon Representativ		
Sl. No.	Parameters	Results	Acceptable Limit*	Permissible Limit in the Absence of Alternate Source	
21.	Total Alkalinity(as CaCO3) , mg/l, Max	56	200	600	
22.	Total Hardness, (as CaCO3), mg/l, Max	2.5	200	600	
23.	Cadmium (as Cd), mg/l, Max.	<0.001	0.003	No Relaxation	
24.	Cyanide (as CN), mg/l, Max.	<0.001	0.05	No Relaxation	
25.	Lead (as Pb), mg/l, Max.	<0.001	0.01	No Relaxation	
26.	Mercury (as Hg), mg/l, Max.	<0.001	0.001	No Relaxation	
27.	Selenium (as Se), mg/l, Max.	<0.001	0.01	No Relaxation	
28.	Total Chromium, (as Cr), mg/l, Max	<0.001	0.05	No Relaxation	
29.	Anionic Detergents (as MBAS), mg/l	<0.001	0.2	1.0	
30.	Total Arsenic (as As), mg/l, Max	<0.001	0.01	0.05	
31.	Molybdenum (as Mo), mg/l, Max	<0.001	0.07	No Relaxation	
32.	Faecal Coliforms/ 100 ml	Absent	Absent	Absent	
33.	E. Coli / 100 ml	Absent	Absent	Absent	
				End of Report	

\*Limits as per IS 10500:2012

Analysis Protocol: IS 3025

### Remarks: Drinking water from the above source is fit for drinking.



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Checked By: Mr. Pankaj Baroi, ENVIROCON



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To,

Date: 09.12.2024

The Member Secretary, Meghalaya State Pollution Control Board, 'Arden' Lumpyngngad, Shillong, Meghalaya.

Dear Sir,

We are herewith submitting the Process Fugitive Emission report of the month November'2024 for 2600 TPD Cement Manufacturing Plant along with 10 MW Captive Power Plant report respectively.



Thanking you Sir,

Yours faithfully,

For MEGHALAYA CEMENTS LIMITED

Authorized\Signatory





Sales & Marketing Office : Mega Plaza, 4th Floor, Christian Basti G.S. Road, Guwahati - 781 005 Tel. : 0361 2345421/22/23, Fax : 0361 2345419 E-mail : guwahati@topcem.in Web : www.topcem.in

HELPLINE NO : 18001233666

Kolkata : BE-77, Salt Lake City Sector-1, Kolkata - 700 064 Tel. : 033 2334 0666 / 0004 Fax : 033 2334 0505 E-mail : kolkata@topcem.in

### **Registered Office :**

Village: Thangskai, P.O. & P.S. Lumshnong District : East Jaintia Hills, Meghalaya, PIN: 793210 Tel. : 03655 278324 / 363 / 364 Fax : 03655 278327 E-mail : meghalaya@topcem.in





ISO 9001:2015 Certified ISO 45001:2018 Certified

Report No.: ENV/MCL/24-25/FE-11/01 Date : 07/12/2024 Order No.: 4700032489 Date : 07/11/2024

### Report Issued To: M/S. MEGHALAYA CEMENTS LIMITED

Village: Thangskai; PO: Lumshnong, Meghalaya

### PROCESS FUGITIVE EMISSION TEST RESULTS

Sl. No.	Locations	Date of Sampling	Results for SPM (μg/m³)	Limits (µg/m³)
01	Cement Loading Point	23.11.2024	1049	2000
02	CPP Coal Storage	23.11.2024	1156	2000
03	Clinker Loading Point	21.11.2024	2375	5000
04	Raw Material Yard	21.11.2024	1769	5000

Analysis Protocol: IS 5182

Checked By: Mr. Pankaj Baroi, ENVIROCON

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NOTE: 1. Results reported are valid at the time of and under the prevailing conditions of measurement.
2. Results refer only to the particular parameters tested.
3. This test report shall not be reproduced except in full, without the written permission of ENVIROCON, LO.C.L (AOD) New Market, Digboi - 786171, Assam.

# PROCESS FUGITIVE EMISSION TEST RESULTS

Date of Testing	Location	Fugitive Emission Results for SPM (µg/m³)	As per the Standard Limit (µg/m³)
11.11.2024	Lime stone Storage Area	1842	5000
14.11.2024	Coal Storage Area	1538	2000
15.11.2024	Clinker Loading Area	2105	5000
18.11.2024	Cement Loading Area	2535	5000
24.11.2024	Coal Storage Area (CPP)	1134	2000
25.11.2024	Fly Ash Silo Area (CPP)	1215	2000

# November'2024

CEMEN AYA NEGHA necked & Verified by THANGSKA 170 UIINOPAL (Ujjwal Anurag)

**Regd. Office and Works:** Village Thangskai, P.O. Lumshnong, Dist - EastJaintia Hills, Meghalaya Pin-793210 Ph.:03655-278324/363/364 **Corporate Office:** BE-77, Salt Lake City, Sector – 1, Kolkata – 700 064, Ph.:033 23340666/0004, Fax: 03655 278327





To,

Date: 09.12.2024

The Member Secretary, Meghalaya State Pollution Control Board, 'Arden' Lumpyngngad, Shillong, Meghalaya.

Dear Sir,

We are herewith submitting the water consumption report of 10 MW Captive Power Plant for the month of November'2024.

# <u>Month</u>

Water Consumption

November'2024

16,833m<sup>3</sup>

Thanking you Sir,

Yours faithfully,

For MEGHALAYA CEMENTS LIMITED

Authorized Signatory



Kolkata :

BE-77, Salt Lake City

Fax: 033 2334 0505

Sector-1, Kolkata - 700 064 Tel. : 033 2334 0666 / 0004

E-mail : kolkata@topcem.in



Sales & Marketing Office : Mega Plaza, 4th Floor, Christian Basti G.S. Road, Guwahati - 781 005 Tel. : 0361 2345421/22/23, Fax : 0361 2345419 E-mail : guwahati@topcem.in Web : www.topcem.in

HELPLINE NO : 18001233666

## Registered Office :

Village: Thangskai, P.O. & P.S. Lumshnong District : East Jaintia Hills, Meghalaya, PIN: 793210 Tel. : 03655 278324 / 363 / 364 Fax : 03655 278327 E-mail : meghalaya@topcem.in







To,

Date: 09.12.2024

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The Member Secretary, Meghalaya State Pollution Control Board, 'Arden' Lumpyngngad, Shillong, Meghalaya.

Dear Sir,

We are herewith submitting the water consumption report of 2600 TPD Cement Manufacturing Plant for the month of November'2024.

Thanking you Sir,

Yours faithfully,

For MEGHALAYA CEMENTS LIMITED



Authorized Signatory





Sales & Marketing Office : Mega Plaza, 4th Floor, Christian Basti G.S. Road, Guwahati - 781 005 Tel. : 0361 2345421/22/23, Fax : 0361 2345419 E-mail : guwahati@topcem.in Web : www.topcem.in

HELPLINE NO : 18001233666

Kolkata : BE-77, Salt Lake City Sector-1, Kolkata - 700 064 Tel. : 033 2334 0666 / 0004 Fax : 033 2334 0505 E-mail : kolkata@topcem.in

### **Registered Office :**

Village: Thangskai, P.O. & P.S. Lurnshnong District : East Jaintia Hills, Meghalaya, PIN: 793210 Tel.: 03655 278324 / 363 / 364 Fax: 03655 278327 E-mail : meghalaya@topcem.in



MEGHALAYA CEMENTS LIMITED

(See Rule 4) FORM - I

Return: Water consumed during the month of November' 2024

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Remarks(*)	6	Qty. of water consumed from river water =6,092 + 15,582= 21,674 KL	Qty of water circulation &returned = 7,040+ 4,169 = 11,209 KL	Used for WHRS	assesses has indicated in this column that has heen analytical and
Quantity of water qualifying for rebate according to the assesses	8	I	I L	1	lumn that ha
If the meter was out of order the monthly average consumption of water for the previous 3 month of working periods	7	1	I	1	ted in this co
Quantity of water consumed in Kiloliters	9	6092	15582	7505	s has indica
Reading at the end of the last day of the calendar month under report	5	(a) 470045 (b) 69480 (c) 870332	<ul> <li>(a) 347000</li> <li>(b) 370800</li> <li>(c) 937745</li> </ul>	I	the assesse
Reading at the beginning of the first day of the calendar month under report	4	(a) 467764 (b) 67267 (c) 868734	<ul><li>(a) 341315</li><li>(b) 359993</li><li>(c) 927446</li></ul>	I	- column 7.
Source Tube Well River etc.	С	River	River	River	under the
Purpose for which water consumed	2	Domestic purpose	Industrial cooling (Cement Plant)	Industrial cooling (WHRS)	claiming the rebate under the column 7.
Name and Address of the consumer	<b>F-1</b>	MEGHALAYA Cements Ltd. Village - Thangskai P.O - Lumshnong Pin No 793210 Jaintia Hills - MEGHALAYA			For claimind

ŋd 75,311 the test report were annexed in this return to support the claim.

eport were annexed in this return to support the Claim. eport were annexed in this return line flow meter at the beginning of the month = CPN 75 Note: (1) Initial reading of the return line flow meter at the beginning of the month = CPN 75 (2) Initial reading of S.T.P flow meter at the beginning of the month = 1, 91,856 (THANGSKAN) reading of S.T.P flow meter at the month = 1, 96,025 Final reading of the return line flow meter at end of month= 29, 85,723

Final reading of S.T.P flow meter at the end of the month= 1, 96,025

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